

# **DM Nd:YAG Series**

**DM Nanosecond Lasers** 

# **DPSS, Multimode, Q-Switched Lasers**

Since 2002, Photonics Industries' DM Series Nd: YAG green nanosecond lasers have been delivering exceptional performance with high pulse energies (up to 20mJ) or high average powers (up to 200 W) in a compact, rugged design from a single laser resonator. For even greater capability, Dual Head configurations can double these values, offering up to 40mJ of pulse energy or 400 W of power, making them versatile across a wide range of applications.

This proprietary single-resonator design meets the demands of both research and industrial applications. From PIV studies to laser thermal processing and annealing, it provides the high energy required in a durable, efficient, and space-saving form factor.



### **APPLICATIONS**

- Particle Image Velocimetry (PIV)
- Pumping Ti: Sapphire, Ultrafast Amplifier Systems
- High Power cutting, drilling, welding, marking, patterning
- Laser Thermal Processing (LTP)
- Semiconductor Lithography
- Surface Cleaning and Ablation
- Water-Jet Assisted Laser cutting
- Diamond Cutting
- Precision Layer Removal for Additive Manufacturing

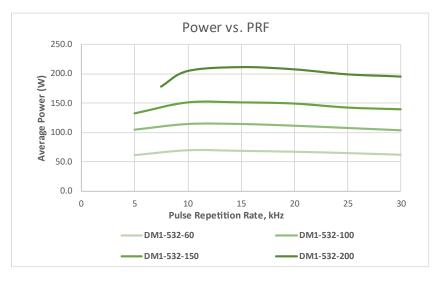
### **FEATURES**

- Up to ~400W of Average Power at 10 kHz
- Multimode Output
- Proprietary Twin Pulse mode option
- Water Cooled
- Robust Form Factor
- Dynamic Pulse Energy Control PEC
- Power Monitoring and Auto-attenuation
- Unmatched Reliability



/AG Single Head Series				
DM1-532-60	DM1-532-100	DM1-532-150	DM1-532-200	
532nm				
60W	100W	150W	200W	
6mJ	10mJ	15mJ	20mJ	
~150ns	~190ns	~200ns	~150ns	
Single shot to 50 kHz	Single shot to 30 kHz	Single shot to 50 kHz		
<1.0% rms <1.5% rms				
<0.5% rms				
Multimode M² ~15	Multimode M <sup>2</sup> 20-25	Multimode M <sup>2</sup> 15-20	Multimode M² <22	
< 10mrad				
~ 3.0 mm				
	>8!	5%		
	<25	urad		
Horizontal; 100:1				
Operational Specifications and Characteristics				
RS232, Ethernet, Software GUI, External TTL Triggering				
< 5 minutes from standby, <10 minutes from cold start				
	< 5 minutes from standby, <	10 minutes nom cota start		
	< 5 minutes from standby, < 200-24			
		0 V AC		
~1.1kW	200-24	0 V AC	~2.5kW	
	200-24 50-6	0 V AC 0 Hz		
	200-24 50-6 ~1.5kW	0 V AC 0 Hz ~2.1kW 26 x 11 x		
26 x 6.5	200-24 50-6 ~1.5kW x 4.25 in	0 V AC 0 Hz ~2.1kW 26 x 11 x	4.25 in	
26 x 6.5	200-24 50-6 ~1.5kW x 4.25 in	20 V AC 0 Hz -2.1kW 26 x 11 x 2 x 3.5 in -84lbs [	4.25 in	
26 x 6.5	200-24 50-6 ~1.5kW x 4.25 in 15 x 10.2	0 V AC 0 Hz -2.1kW 26 x 11 x 2 x 3.5 in -84lbs [  Requirements	4.25 in	
26 x 6.5	200-24 50-6 ~1.5kW x 4.25 in 15 x 10.2 [22.2kg] Environmental	20 V AC 0 Hz  ~2.1kW  26 x 11 x 2 x 3.5 in  ~84lbs [  Requirements F to 86°F) Operating Range	4.25 in	
26 x 6.5	200-24 50-6 ~1.5kW x 4.25 in 15 x 10.2 [22.2kg] Environmental Ambient 15°C to 30°C (59°	20 V AC 0 Hz 26 x 11 x 2 x 3.5 in 84lbs [ Requirements F to 86°F) Operating Range 0% max, non-condensing	4.25 in	
26 x 6.5	200-24 50-6 ~1.5kW x 4.25 in 15 x 10.2 [22.2kg] Environmental Ambient 15°C to 30°C (59° Relative humidity 0% to 8	20 V AC 0 Hz  -2.1kW  26 x 11 x 2 x 3.5 in  -84lbs [  Requirements F to 86°F) Operating Range 0% max, non-condensing a level to 12000 m	4.25 in	
	60W 6mJ ~150ns Single shot to 50 kHz	DM1-532-60         DM1-532-100           532           60W         100W           6mJ         10mJ           ~150ns         ~190ns           Single shot to 50 kHz         Single shot to 30 kHz           <1.0% rms	DM1-532-60   DM1-532-100   DM1-532-150     532nm	

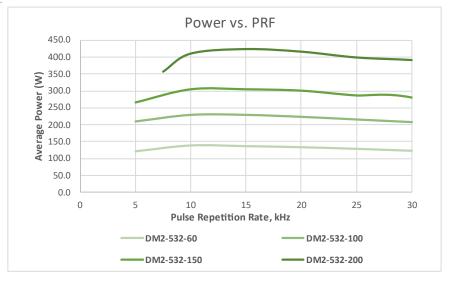
<sup>[2.]</sup> Lower pulse repetition rates (down to < 1 kHz) performance achieved by pulse energy capping [3] Measured at ambient temperature ± 2°C [4] Measured over 8 hours ± 1°C [5] TEM00 beam option available (contact us) [6] Power consumption data does not include an external chiller's power consumption [7] Total width with rack mount option is 19 in. Please note the height in rack units is 2U.





Specifications – DM Nd:\	AG Duat Head Series				
	DM2-532-60	DM2-532-100	DM2-532-150	DM2-532-200	
Wavelength	532nm				
Average Power @10kHz	120W	200W	300W	400W	
Pulse Energy @10kHz	12mJ	20mJ	30mJ	40mJ	
Pulse Width @ 10kHz	~150ns	~190ns	~200ns	~150ns	
Pulse repetition rate <sup>2</sup>	Single shot to 50 kHz	Single Shot to 30kHz	Single Shot to 50kHx		
Pulse-to-pulse stability <sup>3</sup>	<1.0% rms <1.5% rms				
Long-term power stability <sup>4</sup>	<0.5% rms				
Beam spatial mode <sup>5</sup>	Multimode M² ~15	Multimode M <sup>2</sup> 20-25	Multimode M <sup>2</sup> 15-20	Multimode M <sup>2</sup> <22	
Beam divergence (nominal)	10mrad				
Beam diameter at exit	~ 3.7	' mm	~4.5	mm	
Beam roundness		>8!	5%		
Beam pointing stability	<25 urad				
Polarization ratio	N/A				
	Operational Specifications and Characteristics				
Interface	RS232, Ethernet, Software GUI, External TTL Triggering				
Warm-up time	< 5 minutes from standby, <10 minutes from cold start				
Electrical requirement	200-240 V AC				
	50-60 Hz				
Line frequency		50-6	60 Hz		
Line frequency  Power consumption <sup>6</sup>	~3kW	50-6 ~3.5kW	60 Hz ~4.5kW	~5kW	
	-		l I		
Power consumption <sup>6</sup>	-	~3.5kW	~4.5kW 27x18.5		
Power consumption <sup>6</sup> Laser Head Dimensions	-	~3.5kW x 4.25 in 16 x 16.2	~4.5kW 27x18.5	x4.25 in	
Power consumption <sup>6</sup> Laser Head Dimensions Power Supply Dimensions <sup>7</sup>	26 x 11 :	~3.5kW x 4.25 in 16 x 16.2	~4.5kW 27x18.5 2 x 3.5 in ~115lbs	x4.25 in	
Power consumption <sup>6</sup> Laser Head Dimensions Power Supply Dimensions <sup>7</sup> Weight	26 x 11 :	~3.5kW x 4.25 in 16 x 16.2 [38.1kg]	~4.5kW 27x18.5x2 x 3.5 in ~115lbs	x4.25 in	
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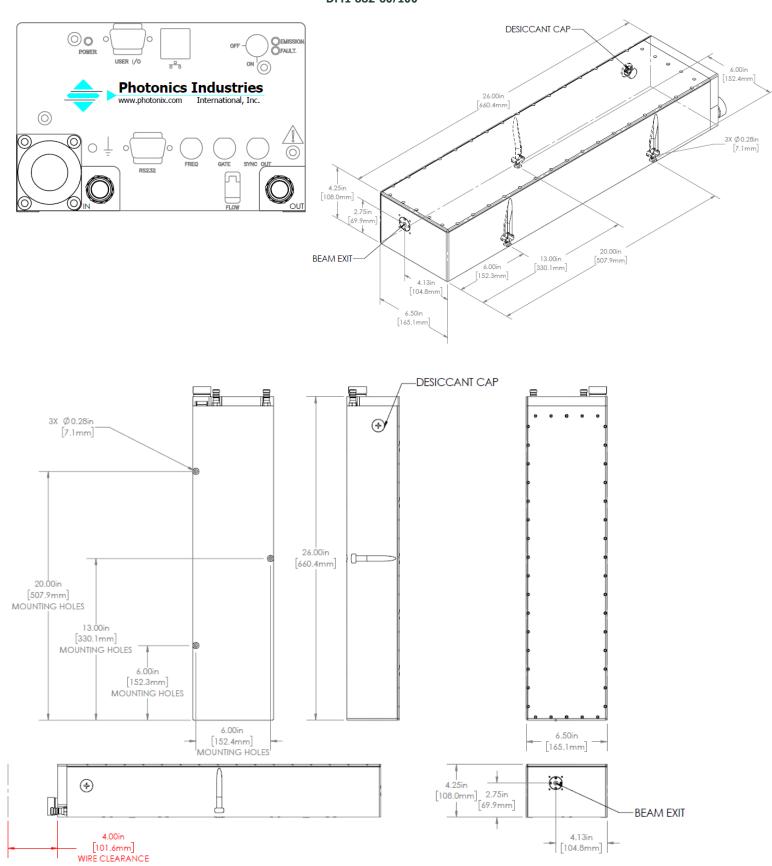
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# **Dimensional Drawings**

# DM1-532-60/100

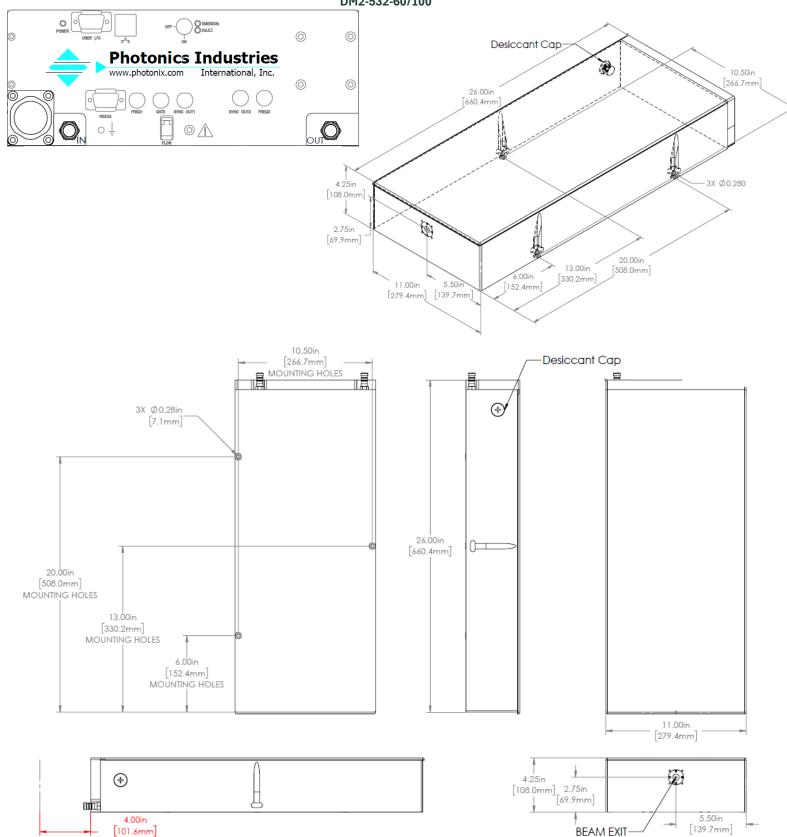




WIRE CLEARANCE

# **Dimensional Drawings**

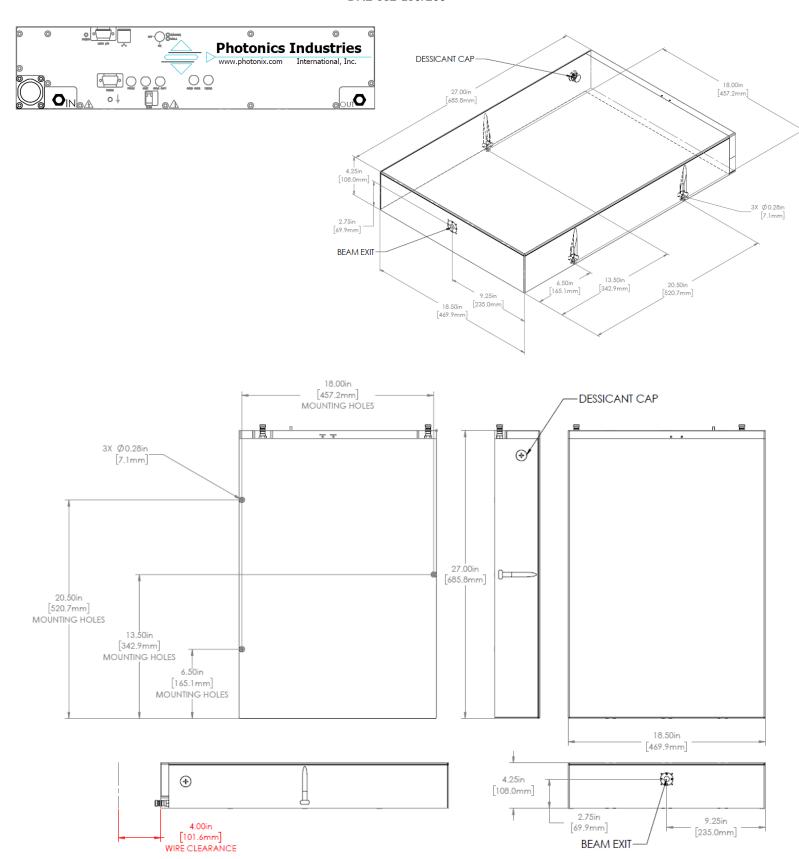
DM1-532-150/200 DM2-532-60/100





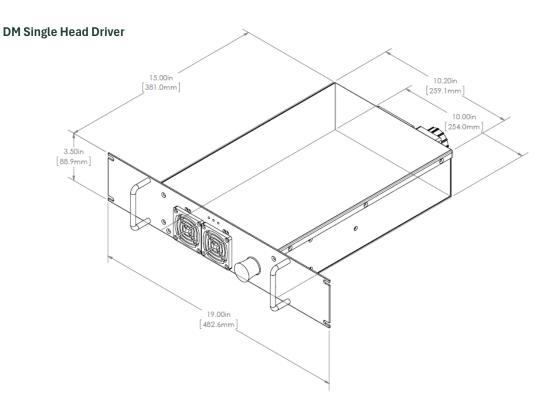
# **Dimensional Drawings**

## DM2-532-150/200

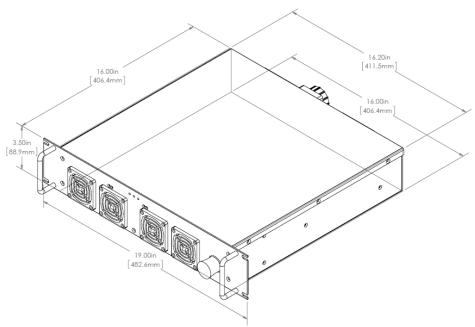




# **Dimensional Drawings**



# **DM Dual Head Driver**





Our ongoing policy is to improve the design and specification of our products. The information provided is non-binding.

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